

# MARBLE'S<sup>®</sup>

OUTDOORS

**BLENDING TIME TESTED TRADITION  
WITH MODERN TECHNOLOGY**



SPORTING KNIVES

COMPASSES

AXES

GUN SIGHTS

SPORTING KNIVES

COMPASSES

AXES

GUN SIGHTS

SPORTING KNIVES



**Committed to Webster Marble's vision of making quality, durable and practical outdoor equipment for serious sportsmen**

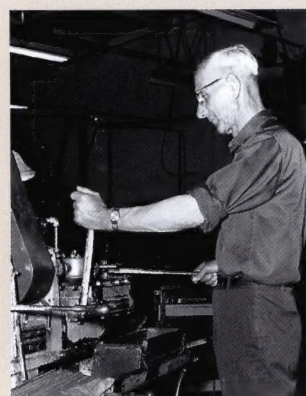
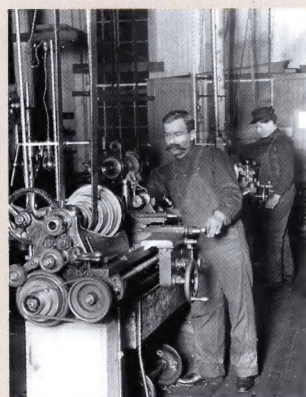


Webster L. Marble came to Michigan's Upper Peninsula in the early 1890's and quickly gained the reputation of being one of the regions finest "timber cruisers". His uncanny ability to look at a specific forested acreage and predict the board foot yield made him very popular with the many logging companies in the area. Marble loved the outdoors and the vast Upper Peninsula offered innumerable opportunities to hunt, fish, camp and explore the environment. An inventor by nature he was continually seeking to create useful tools and equipment that would be both practical and durable in the outdoors.

By 1898 Mr. Marble had designed and patented his now famous "Safety Axe". A modest one room manufacturing facility located

behind his home became the "Marble Safety Axe Company" and the dedicated entrepreneur was on his way. Over the next quarter century Marble designed and patented axes, sporting knives, guns and numerous other hunting and outdoor related products. In 1911 the company was renamed "Marble Arms and Manufacturing Company", the first of several name changes over the years.

The Marble's legacy lives on today. Within the pages of this catalog you will find abundant examples of our commitment to "Blend Time Tested Tradition with Modern Technology". Still based in Michigan's Upper Peninsula, the owners and employees of Marble's Outdoors are now, more than ever, committed to Webster Marble's vision of making quality, durable, and practical outdoor equipment for serious sportsmen the world over.



## TIMELINE

1892 Webster L. Marble forms Gladstone Mfg. Co.™

1893 The first Pocket Folding Axes designed and built. (18)

1894 W. L. Marble returns to his land appraisal business.

1897 W. L. Marble designs, prototypes, and tests his new Safety Axe.

1898 W. L. Marble applies for and is granted his Safety Axe patent.

1898 Marble's Safety Axe Co.™ is incorporated.

1898 First production facility is built.

1899 Marble products shown at a sport show in New York City.

1911 The company becomes "Marble Arms & Mfg. Co.™"

1930 Webster L. Marble dies.

1930 William Marble becomes Corporate President.

1953 The company renamed the "Marble Arms Corporation™."

1957 Marble Arms™ is purchased by Bell & Gossett Inc.

1966 New plant built at present location.

1984 Marble Arms™ purchases Poly-Choke®.

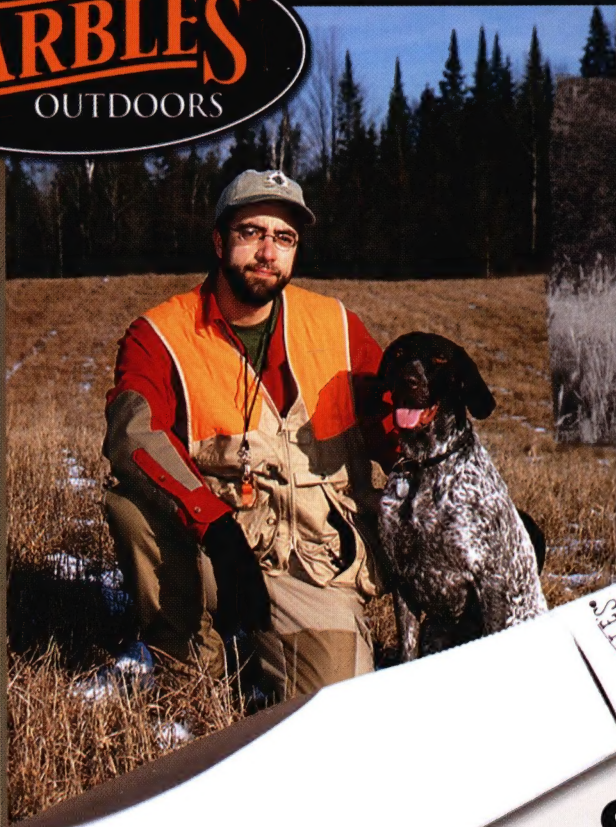
1994 CRL Inc. purchases Marble Arms™/Poly-Choke®.

1998 100th Anniversary of Incorporation.

2001 Marble Arms™ becomes Marble's Outdoors.

2001 George T. Brinkley joins Marble's Outdoors as Chairman and CEO.

**MARBLE'S**  
OUTDOORS



## Marble's® Sporting Cutlery

### A BIT OF HISTORY IN EVERY BLADE

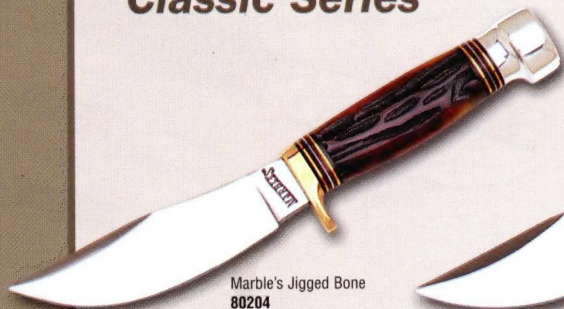
Marble's® products have been highly sought by serious sportsmen for more than three generations. Webster Marble understood the needs of the outdoorsmen and used innovative concepts and the best materials available to make sporting equipment that was both practical and durable.

Webster Marble is widely credited with designing and producing the first knife made especially for hunting; an accomplishment that earned him the title "father" of the modern hunting knife. His "safety" axe, designed with a guard that folded into the handle, was both unique and efficient and is still being made and used today.

Marble's® sporting knives are available in two distinct versions. The Classic Series features three handle materials, nine blade patterns and quality American-made high carbon steel. The "Safe Grip" Series is available in four basic Marble's® patterns and features quality rust resistant 420 HC stainless steel.

We utilize the most modern CNC equipment to precision grind and polish our blades. Using premium brass guards and high-grade aluminum pommels we hand fit and finish every knife to exacting detail. A comprehensive final inspection then insures that your Marble's® knife reflects the quality workmanship and value that has made Marble's® products legendary for over 100 years.

### Classic Series



Marble's Jigged Bone  
80204



Stacked Leather  
80202



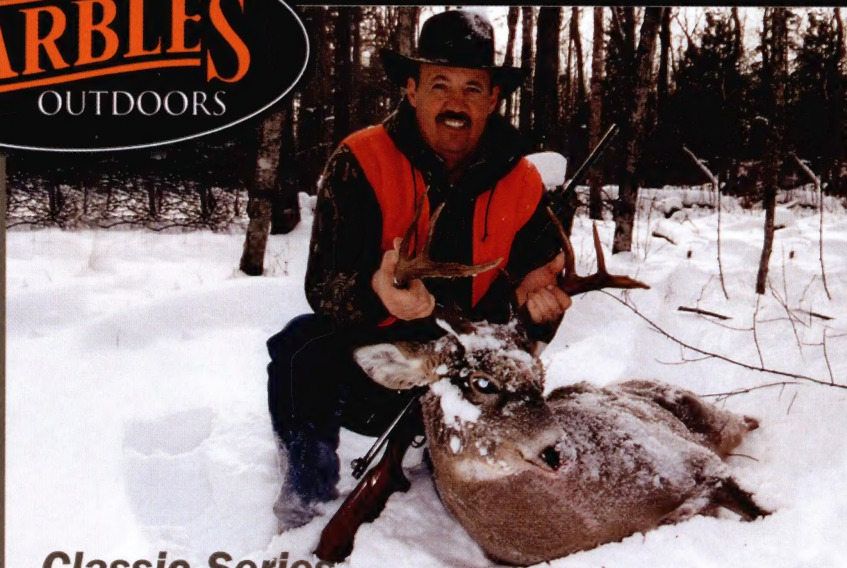
Game Getter  
80201

### WOODCRAFT

The Classical design of Webster Marble's signature Woodcraft Hunting Knife dates back nearly a century. The dramatic sweep of the 4½" blade has an extended cutting curve that is complementary to natural hand and arm movement. Note the traditional "match striker" ridges on the backspine, a feature that also provides thumb stability in field use.

Blade length: 4½"  
Overall length: 8¾"  
Rockwell: 58  
Blade Material: Carbon





## Classic Series

### IDEAL HUNTING KNIFE

Marble's Jigged Bone Handle



Blade length: 4-3/4"  
Overall length: 9-1/4"  
Rockwell: 58C  
Blade Material: Carbon

A True Legend Returns. After more than 50 years Marble's Outdoors® is proud to reintroduce the distinctive Ideal Hunting Knife. With its broad, deep, "blood groove" machined into the practical 4 3/4" blade the Ideal proves again that great ideas will stand the test of time. Rugged and reliable, this practical blade again takes its place as one of the premier hunting knives in the American outdoors.

80104 Marble's Jigged Bone Handle  
80102 Stacked Leather Handle  
80101 GameGetter Handle

### PLAINSMAN

Game Getter Handle



Blade length: 4-1/2"  
Overall length: 8-3/4"  
Rockwell: 58C  
Blade Material: Carbon

The Plainsman is widely considered to be one of the best all purpose field knives in the Marble's® line. The sensible 4 1/2" straight spine blade is simple yet adaptable to virtually any cutting chore. This fine addition to the Marble's® family will provide even the most demanding outdoorsman years of dependable, superior service.

80504 Marble's Jigged Bone Handle  
80502 Stacked Leather Handle  
80501 GameGetter Handle

### FIELD CRAFT

Stacked Leather Handle



Blade length: 3-3/4"  
Overall length: 7-3/4"  
Rockwell: 58C  
Blade Material: Carbon

The Fieldcraft is the modern day offspring of Webster Marble's® signature Woodcraft Hunting Knife. The same dramatic design is readily evident in the blade. The difference is the slightly shorter back spine and 3 3/4" blade for hunters who prefer a shorter blade. The Fieldcraft is an excellent choice for the serious sportsman seeking a compact yet powerful field knife.

80304 Marble's Jigged Bone Handle  
80302 Stacked Leather Handle  
80301 Game Getter Handle

### TRAILCRAFT

Marble's Jigged Bone Handle



Blade length: 3-1/2"  
Overall length: 7-3/4"  
Rockwell: 58C  
Blade Material: Carbon

The Marble's® Trailcraft is designed to be a versatile and efficient sporting knife. The profile curve of the blade emphasizes fast and efficient cutting power while the handle is generously proportioned to offer sure gripping capability. Since its introduction in the fall of 1997 the Trailcraft has become one of the most popular knives in the Marble's® family of fine sporting cutlery and is sure to offer many years of satisfactory service.

80604 Marble's Jigged Bone Handle  
80602 Stacked Leather Handle  
80601 GameGetter Handle



## SPORT

Game Getter Handle



Blade length: 3-3/4"  
Overall length: 8-1/4"  
Rockwell: 58C  
Blade Material: Carbon

The distinctive 3 3/4" drop point blade is one of the many outstanding features of this multipurpose member of the Marble's® family of fine sporting cutlery. This compact, rugged and reliable tool will perform almost any cutting task easily and efficiently.

80404 Marble's Jigged Bone Handle  
80402 Stacked Leather Handle  
80401 GameGetter Handle

## GUT HOOK

Marble's Jigged Bone Handle



Blade length: 4-1/2"  
Overall length: 8-3/4"  
Rockwell: 58C  
Blade Material: Carbon

Designed to perform basic field dressing tasks quickly and efficiently the gut hook blade has become the tool of choice for many hunters. Hides can be removed with a minimum of effort and cavity intrusion making the entire process cleaner and more effective.

80804 Marble's Jigged Bone Handle  
80802 Stacked Leather Handle  
80801 GameGetter Handle

## TRAILMAKER

Stacked Leather Handle



Blade length: 10"  
Overall length: 15-1/2"  
Rockwell: 58C  
Blade Material: Carbon

The Marble's® Trailmaker was designed to be an effective camp and bush knife. Perfect for clearing a trail or building a shelter, the Trailmaker is tough, reliable, and serves a variety of encampment needs for the serious outdoorsman. Handle styles available only in Marble's® Jigged Bone and Stacked Leather.

80704 Marble's Jigged Bone Handle  
80702 Stacked Leather Handle

## CAPER

Dymondwood Handle



Blade length: 3-1/4"  
Overall length: 6-1/4"  
Rockwell: 58C  
Blade Material: Carbon

The drop point blade of the Marble's® caper is balanced in a perfect back spine arc to easily be used as an extension of the finger. It is universally useful in your field kit or tackle box. The caper is full height convex ground to a sharp edge for delicate precise cuts necessary in caping hides. Handle styles available only in Marble's® Jigged Bone and Dymondwood.

81204 Marble's Jigged Bone Handle  
81205 Dymondwood

## MARBLE'S SAFETY SHEATHS



Marble's sheaths are lined with a plastic lining for extra protection.

An extraordinary knife deserves an extraordinary sheath. Marble's® has achieved this goal by blending tradition with technology to produce our new lineup of Marble's® "Safety Sheaths". All of the Marble's® Classic Series knives comes with a fold-over leather Safety Sheath.

The traditional leather model features a beautifully embossed, fold-over flap, which wraps the entire knife in supple, high quality, oiled leather; secured by a heavy-duty, metal snap. The unique, inside protector lining affords an extra degree of safety and security for the user while heavy duty stitching and two strategically placed steel rivets combined with a tapered and fitted shape insures a sheath that is both functional and long lasting.





## "Safe Grip" Series

Many of today's outdoorsmen prefer the convenience of a stainless steel blade. The Marble's<sup>®</sup> tough synthetic "Safe Grip" handle joined with a quality high carbon 420 HC stainless steel blade produces a knife that is both sharp and easy to maintain. Highly rust and stain resistant, the Marble's<sup>®</sup> "Safe Grip" is tough, practical, and will afford many

years of reliable and effective field service to the most demanding hunter.

Available in four of the tried and true Marble's<sup>®</sup> blade patterns, the "Safe Grip" is a great example of "Blending time tested tradition with modern technology".

### FIELD CraFt

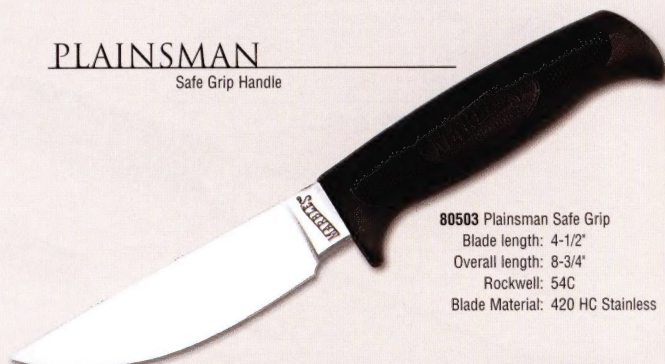
Safe Grip Handle



**80303** Fieldcraft Safe Grip  
Blade length: 3-3/4"  
Overall length: 7-3/4"  
Rockwell: 54C  
Blade Material: 420 HC Stainless

### PLAINSMAN

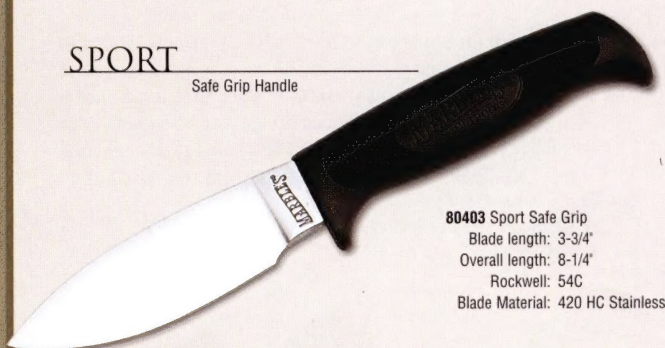
Safe Grip Handle



**80503** Plainsman Safe Grip  
Blade length: 4-1/2"  
Overall length: 8-3/4"  
Rockwell: 54C  
Blade Material: 420 HC Stainless

### SPORT

Safe Grip Handle



**80403** Sport Safe Grip  
Blade length: 3-3/4"  
Overall length: 8-1/4"  
Rockwell: 54C  
Blade Material: 420 HC Stainless

### GUT HOOK

Safe Grip Handle



**80803** Gut Hook Safe Grip  
Blade length: 4-1/2"  
Overall length: 8-3/4"  
Rockwell: 54C  
Blade Material: 420 HC Stainless



## MARBLE'S SAFETY SHEATH

For the outdoorsman who prefers the Marble's<sup>®</sup> "Safe Grip" Handle, we offer the companion, Marble's<sup>®</sup> "Safety Sheath" made of Cordura; a high tenacity nylon material that is lightweight, durable and quick drying. Triple layered and securely fastened with three heavy-duty steel rivets this "pouch" style sheath features the distinctive "Marble's Outdoors" logo and is both eye appealing and practical.



## SAFETY FOLDING KNIVES

Webster Marble was intensely passionate about the safety aspect of all the products he designed and manufactured. His unique "Safety" Axe, "Safety" Saw, and "Safety" Carving Knives were characterized by features designed to improve the users protection.

In the great tradition of Mr. Marble and the ideals he championed, we are proud to offer this distinctive family of Marble's® "Safety" Folding Knives.

Our goal was to manufacture the safest and highest quality locking knife on the market. To achieve this, we collaborated with "Blackie" Collins, one of America's premier cutlery and outdoor equipment designers. Blackie's newest invention, designed and patented exclusively for Marble's Outdoors®, incorporates his thirty years of experience and expertise into what many will consider the industry standard for safety and strength in lock blade knives.

The blade is locked in place using "Turn-Bolt"™ technology and unlocks using a unique method that cannot be performed accidentally. While the majority of concerns regarding the use of any sharp tool can be addressed by common sense and care, we believe that our new folder will provide the user a significant "edge" in safe and practical knife use.

The versatile AUS-8 stainless steel bead blasted blade is tough enough to handle the most demanding skinning, gutting, and field-dressing task. The "Safe Grip" handles are composed of a high density, strong but lightweight polymer that will afford its owner many years of reliable and satisfactory service.

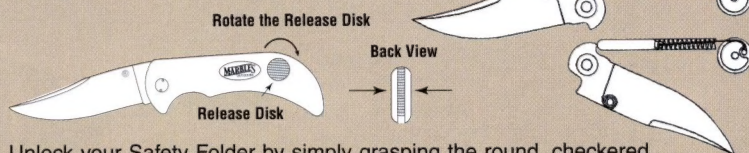
Cordura "Super Safe" Sheath  
for Hunting Safety Folder



80906 Pocket Safety Folder  
Blade length: 2-7/8"  
Overall length: 6"

80806 Hunting Safety Folder  
Blade length: 4"  
Overall length: 8-1/2"

### Using Turn-Bolt™ Technology



Unlock your Safety Folder by simply grasping the round, checkered, silver release disk on both sides of the handle with your thumb and forefinger. (Do not grasp the sides of the knife handle or the disk will not rotate freely.) Rotate the release disk in a clockwise motion to release the blade.

## MARBLE'S SAFETY AXE

Beginning in 1892 Webster Marble designed and manufactured over fifteen versions of his now legendary safety axe. Featuring a unique safety cover that folds into the handle shaft when not in use this distinct tool has become a highly collectable piece of Americana.

Using 21st century technology while meticulously adhering to its basic design we have modernized Mr. Marble's marvelous invention for the next generation of outdoor enthusiasts. A high impact, all weather, engineered resin composition handle teamed with a durable carbon steel head has produced a practical, durable, tool that becomes an essential companion for every field excursion. This axe, whether tucked away with camping gear or packed into the backcountry will prove indispensable in countless outdoor chores such as building a hunting blind or chopping firewood.

81008 Marble's Safety Axe

Head Length: 4-1/2"  
Overall Length: 11-1/2"  
Cutting edge: 2-3/4"  
Head weight: 20 ounces

Head steel: Forged carbon steel  
Hardness: 50-52 Rockwell C  
Head Thickness: .750"



Closed Position

Open Position

Marble's Specialties For Sportsmen



1904 Marble Safety  
Axe Company Catalog



## Serious Shooters Prefer Marble's<sup>®</sup> Sights

**For over 100 years Marble's reputation has been built on designing and manufacturing high quality solid steel gun sights for manufacturers, gunsmiths, and individuals.**

Our traditional peep tang sights fit the original models and current replica guns that are used for both hunting and the fast growing sport of Cowboy Action Shooting. We have the largest selection of models, windage and elevation adjustments.

We continue to carry our traditional sporting rear sights that are offered in a flat top, semi-buck horn or full buck horn model, along with our

standard and windage adjustable folding rear sights. Our contour front sights are offered with a brass, ivory or fiber optic bead. We also continue to offer a wide range of heights and widths.

We have expanded our line of shotgun sights to include the new highly visible fiber optic expert sights. Our extra-lum optic shotgun sight was developed especially for the competitive shooter and turkey hunter.

### SPORTING REAR SIGHTS

The most recognizable "American Classic" pattern rifle sight. Has the unique double step elevator and the reversible U- and V-shaped notch piece for precision sight-in. Sight can be moved up and down with the double step elevator. Available in full buck-horn, semi-buckhorn or flat top style as Short Blade Rear Sight 17/8" and Long Blade Rear Sight 23/4".



Single and Double Step Elevator



Full-Buckhorn



Semi-Buckhorn



Flat Top



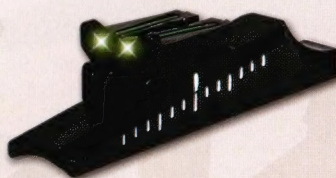
Peep Tang Sight

### UNIVERSAL REAR SIGHTS

The #20 and Fiber Optic Universal Rear Sights are the most versatile barrel mounted sights available. You can make precision adjustments for both windage and elevation with a small screwdriver. Once set, these sights are rock solid. CNC machined from solid steel.



#20 Universal Peep-Style Upright  
#20 Universal U-Shaped Semi-Buckhorn Upright



Universal Fluorescent Orange Fiber Optic Rear Sight  
Universal Fluorescent Green Fiber Optic Rear Sight

### PEEP TANG SIGHT

"The perfect rear sight." Look through the rear sight not at the rear sight. Adjustable for windage and elevation. Each firm detent click equals 4/10s of an inch movement at 100 yards. Before scopes, the Peep Tang sight was considered the top of the line.

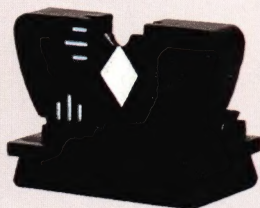


## FOLDING LEAF SIGHTS

Designed for use with a Tang Peep sight or scope without inference by flattening on top of the gun barrel. Available as windage adjustable or drift adjustable. Height adjustable notch piece has U-shaped and V-shaped centers for precision. Available in four heights.



Flat-Top Folding Leaf Sight



Flat-Top / Windage Adjustable



Notch Piece

## CONTOUR FRONT SIGHTS

This front sight has set the standard since 1900. Marble's® Contour Front Sight is strong, stable and have a traditional look. Available in various widths and heights from .260 to .570". Choose a gold, ivory or fiber optic bead.



Gold and Ivory  
Contour Front Sights



Fluorescent Orange and Green  
Fiber Optic Contour Front Sights

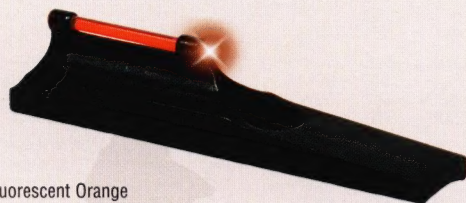


Front Sight Ramp  
with Dovetail Slot

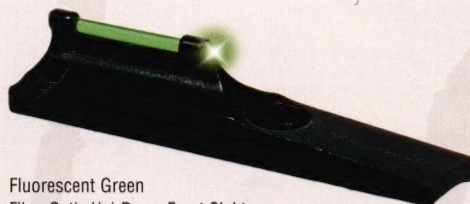
Slot Blank for  
Standard 3/8" Slots

## FIBER OPTIC UNI-RAMP FRONT SIGHTS

Marble's® Uni-Ramp Front Sights fit all rifles, shotguns, and muzzleloaders that use screw held front sights. The brilliantly glowing fiber optic cables are permanently flared to the sight and are UV protected for long life. CNC machined from solid steel and blued to match your gun. Available in fluorescent orange or green in a variety of heights.



Fluorescent Orange  
Fiber Optic Uni-Ramp Front Sights



Fluorescent Green  
Fiber Optic Uni-Ramp Front Sights

## EXPERT SHOTGUN BEADS

This style of bead can be rib mounted or directly mounted on plain barrel shotguns. The "Expert" bead body is precision machined from solid steel. Used exclusively by a number of major shotgun manufacturers.



Gold "Expert" Shotgun Beads  
Ivory "Expert" Shotgun Beads

## MID-RIB SHOTGUN BEADS

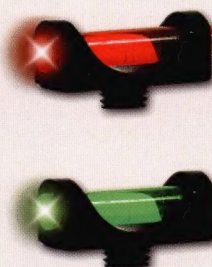
Mid-Rib Shotgun Beads are compatible with any of our traditional front shotgun beads including our "Expert" Shotgun Beads. Available in either stake-on or threaded style. Place the mid-rib beads at the center of the barrel or 12" to 16" from the muzzle sight.



Ivory Stake-on Mid-Rib Beads  
Gold Threaded Mid-Rib Beads

## EXTRA-LUM "EXPERT" SHOTGUN BEADS

Marble's® Extra-Lum "Expert" shotgun beads have 500 percent more light gathering qualities than our standard fluorescent beads. The UV protected fiber optic cable is highly polished to further guarantee as much light transfer to the eye as possible. The extra bright bead really stands out.



Fluorescent Red Extra-Lum "Expert" Shotgun Beads  
Fluorescent Green Extra-Lum "Expert" Shotgun Beads

## FIBER OPTIC "EXPERT" SHOTGUN BEADS

These brilliantly glowing beads stand out in all light conditions. Bright enough to see clearly but unobtrusive enough to not alter the traditional look of your shotgun. A great companion with our Fiber Optic Universal Rear Sight. Alternate colors for quick alignment when sighting.



Fluorescent Orange Fiber Optic "Expert" Shotgun Beads  
Fluorescent Orange Fiber Optic "Expert" Shotgun Beads

## FIBER OPTIC RUGER FRONT SIGHTS

These fiber optic front sights replace the standard factory sights for the Ruger Super Redhawks and Redhawk revolvers. They are machined to match the special hook dovetail for these guns. They give you the high visibility and precision of a fiber optic sight with the strength of our solid steel construction.



Fluorescent Orange Fiber Optic Ruger Front Sights  
Fluorescent Green Fiber Optic Ruger Front Sights





# Marble's® Compasses and Accessories



Pin-On Compass



Pocket Compass

## MARBLE'S® COMPASSES

Marble's® traditional brass body compasses are a 100-year-old institution with outdoorsmen worldwide. Teddy Roosevelt carried a Marble's® compass on many of his famous hunting expeditions all over America. Both Admiral Perry and Byrd used Marble's® compasses on trips to the North and South Pole. Our compasses have been routinely pinned on G.I. Bomber and flight jackets in every American conflict since World War II.

Marble's® compasses are still in use today by serious outdoorsmen the world over. Available in both pin on and pocket versions the Marble's® compass still features solid brass bar stock construction that is CNC precision machined in the same traditional look. The brass casing is strong, malleable, waterproof, and will not rust. The movement rotates on an ultra smooth agate jewel bearing and our crystal is virtually shatterproof. With a distinctive revolving black face and green luminous letters the Marble's® compass is simple and easy to read. Both historically significant and everyday practical the famous Marble's® compass should be a part of every serious sportsman's gear.

001141 Marble's Brass Pin-On Compass

001147 Marble's Brass Pocket Compass

## MARBLE'S® RETAIL DISPLAY CASE



MR814 Marble's Retail Display Case

Increase sales with a distinctive Marble's® Retail Product Display. The custom-made case highlights each of Marble's knives in a handsome, handcrafted Ash cabinet. Only 24" wide and 12" deep, this display fits on any countertop.

The case incorporates a representative selection of every Marble's® blade pattern, steel composition, and handle material. Also included is a Hunting Safety Folder, Pocket Safety folder, and Pocket and Pin on compass.

## REDI-EDGE KNIFE SHARPENER

The Marble's® Redi-Edge Pro and Pocket Pro Hunting Knife sharpener takes the guess work out of knife sharpening and insures a consistent, sharp edge every time. The sharpening blades are formulated from micro-grain carbide steel that is harder than cutlery steel. If you like your blades honed and polished as well as sharp, the Marble's® Redi-Edge can do the job. Each has a hardened ceramic honing surface chemically bonded to its anodized aluminum handle. Use it like a whetstone—it won't wear off.



81010 Marble's Pocket Pro Knife Sharpener



81011 Marble's Pro Knife Sharpener

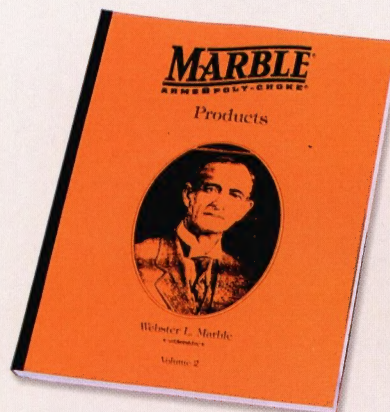
## MARBLE'S® EMBROIDERED HAT

Make sure to take this hat on your next outdoor adventure. The distinctive Marble's Outdoors® logo is stitched to the front for a stylish look. A velcro strap in back fits the hat to any size. Available in tan with a black brim.



81009 Marble's Hat

## MARBLE'S® PRODUCT BOOKS



Follow Marble's® history with this book on Marble's® products and advertisements. It provides a year by year tally on products manufactured and sold by Marble's®. A must for collectors.

000013 Marble's Product Book

# Blending Time-Tested Tradition with Modern Technology

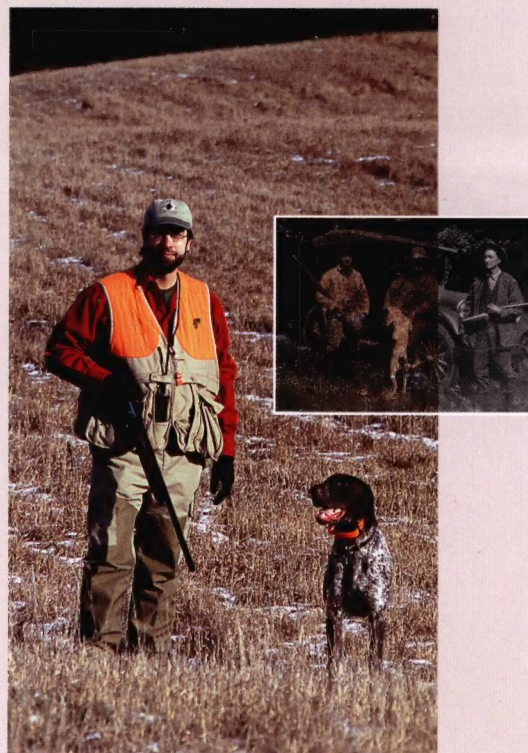
## *Our Commitment to You*

Our vision is to be a premier provider of quality equipment and accessories for the serious sportsman and outdoor enthusiast. We will merge tradition with technology to design and produce practical products that are functional, durable, and safe. We will achieve our goals by utilizing an organization of ethical and dedicated employees, working within a culture of empowerment and teamwork, focused on continuous improvement and consistently superior customer satisfaction.

### • MARBLE'S® WARRANTY

All Marble's® products are fully guaranteed to be free of flaws in both workmanship and material for the life of the owner. We will repair or replace, at our option, any item found to be defective.

With proper care and use your Marble's® knives, gun-sights, and other products will give a lifetime of satisfactory service. We do not repair or replace products that have experienced normal wear.



For over a century, Marble's has been making quality sporting products.

## Find Out More About Marble's Outdoors®

### On the Web

You can learn more about our company and our products by visiting our website at [www.marblesoutdoors.com](http://www.marblesoutdoors.com).

### Marble's Distributors

Marble's sells its product through national distributors. A list of distributors can be found on our website.

### A List of Retail Stores

Retailers selling Marble's Outdoors products are listed on our website. They are categorized by state for easy reference.



420 Industrial Park • P.O. Box 111 • Gladstone, Michigan 49837  
906-428-3710 • [www.marblesoutdoors.com](http://www.marblesoutdoors.com)